

151645

Wednesday, October 05, 2016 3:08:41 PM

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 9/23/2016 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 10/5/2016 **Req'd Qty:** 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: DAS
21 Date: OCT 06 2016 Tooling: _____ Date: _____
QC: 9-89 Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D117-762	E

DAS
6

OCT 28 2016

100 Document Control 9-89 0.00

100

DOCUMENT CONTROL

DC

Memo

0.25

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D117-762-011 CHG003

DAS
28
9-85

~~DEC 13 2016~~

110	Pick Kit	0.00
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110

Pick Kit

NOV 17 2016

DAS 26
9-89

Packaging	Memo	0.00
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Packaging

Memo

120	QC4- 100% Inspect kits for completeness	0.00
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120

QC4- 100% Inspect kits for completeness

OC

Memo

Quality Control

DAS
28
9-89

DEC 13 2016

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Item ID: D117-762-011 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Skidtube with Standard Wearplates Fits LH or RH
Start Date: 9/23/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 10/5/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging						DAS 28 9-89	DAS 27 9-89	DEC 13 2016
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D117-762-011 Location :FG081								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.02							
Quality Control									

16/12/14

16-12-14

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D117-762-011

Required Date: 10/5/2016

Required Qty: 1.00

Comments: IPP Rev:A07.06.11New Issue EC
IPP Rev:B 08-02-22 change to revA DD verified by:ec
IPP Rev C 08.12.19 incorporated DSI9435 EC verified by:DD
IPP REV:D 13.11.14 IIN REV.C DD VERF:JLM IPP
REV:E 15.06.11 IIN REV.D DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D117-762-041		Manufactured	No			110	Each	0.0000	1	1			DAS 26 9-89
D117-762-041									**	15/14/52			
Replacement Skidtube													
D3512-041		Manufactured	No			110	Each	2.0000	2	2		NOV 17 2016	DAS 26 9-89
D3512-041									**	3149548			
Wearplate													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					DAS 26 9-89
				ST610		2							
				148668		2							
AN6C51A		Purchased	No			110	Each	0.0000	2	2			
AN6C51A									**	136269		DEC 07 2016	DAS 26 9-89
BOLT													
D3864-1		Manufactured	No			110	Each	36.0000	4	4		NOV 17 2016	DAS 26 9-89
D3864-1									**				
Bushing													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					DAS 26 9-89
				ST055		36						NOV 17 2016	
				138204		11							DAS 26 9-89
				149522		25							

Picklist Print

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Work Order ID: 151645

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Parent Item: D117-762-011

D117-762-011

Parent Item Name: Skidtube with Standard Wearplates Fits LH or RH

Start Date: 9/23/2016

Required Date: 10/5/2016

Start Qty: 1.00

Required Qty: 1.00

MS21043-6

Purchased

No

110

Each

104.0000

2

2

MS21043-6

NUT

DAS
26
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG	20	
103693	20	
FP001	22	
m135603	22	
ST302	62	
m134817	32	
m135470	30	

NOV 17 2016

2x

Quality Control

5.0 PARTS LIST

5.1 D117-762-011 Skidtube Parts List

Item	Qty -011	Qty -041	Part Number	Description
	X		D117-762-011	SKIDTUBE INSTALLATION
	1	X	D117-762-041	REPLACEMENT SKIDTUBE
1		1	D3582-041	SKIDTUBE ASSEMBLY
2	2		**1121-51002	SKID SHOE
3	2		**1121-51102	CLAMPING RING
4	8		**LN9380M8X45	HEXAGON BOLT
5	8		**LN9023A8-1.4544.9	LOCKING WASHER
6	8		**LN9025-0815K	WASHER (OR LN9025-0815L)
10		1	*D2965	CAP
11		2	***AELS-1032-225	INSERT
12		2	*AN3C5A	BOLT
13		2	*NAS1149C0332R	WASHER (OR AN960C10L)
20A		1	*D3508-9	WEARPLATE
20B		1	*D3558-9	GASKET
21A		1	*D3508-3	WEARPLATE
21B		1	*D3558-3	GASKET
22A		1	*D3508-11	WEARPLATE
22B		1	*D3558-11	GASKET
23A		1	*D3508-13	WEARPLATE
23B		1	*D3558-13	GASKET
24		36	*AELS-1032-130	INSERT
25	8	28	*AN3C4A	BOLT
26	8	28	*NAS1149C0332R	WASHER (OR AN960C10L)
27	2		D3512-041	WEARPLATE
30		2	*AELS-1032-130	INSERT
31		2	*AN3C4A	BOLT
32		2	*NAS1149C0332R	WASHER (OR AN960C10L)
50	2		AN6C51A	BOLT
51	4		D3864-1	BUSHING
52	2		MS21043-6	NUT

* PART IS INCLUDED WITH D3582-041 SKIDTUBE ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER, LISTED AS REFERENCE ONLY

*** DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE